



1PK-3003F Ergo-Lunar Crimper Frame



Change die with thumbscrews.

S45C medium carbon steel
HRC: 45 \pm 3 $^{\circ}$

Ratcheting release trigger

Ratchet crimping action provides repeatable and reliable terminations

Crimping pressure adjustment

50%
force saving
Ratcheting force-saving design

PP sleeve handle

(10" 260mm)

Individual packing:
Blister card

- 40%~50% lower crimping force
- Interchangeable die with thumbscrew

Replacement die set	DIE Set	Crimp die profile	Application	Crimp Size	Terminals
1PK-3003D1			Insulated terminals/color coded nests	AWG 22-18/16-14/12-10 DIN 0.5-1.0/1.5-2.5/4.0-6.0 mm ² JIS 1.25/2.0/5.5 mm ²	
1PK-3003D2			Non insulated open barrel connectors, commercial type	AWG 22-18/16-14/12-10 DIN 0.5-1.0/1.5-2.5/4.0-6.0 mm ² JIS 0.35-0.9/1.25-2.0/3.5-5.5 mm ²	
1PK-3003D21			Insulated terminals & lugs for smaller wire barrel terminals	AWG 26-22/22-18/16 DIN 0.1-0.32/0.32-0.82/1.5 mm ² JIS 0.1-0.30/0.30-0.75/1.25 mm ²	
1PK-3003D36			Non-insulated open barrel connectors & D-SUB V.35 contact pins	AWG 30-24/22-18 DIN 0.05-0.25/0.50-1.0 mm ² JIS 0.05-0.25/0.35-0.9 mm ²	
1PK-3003D42			Insulated Flag	AWG 16-14/12-10 DIN 1.5-2.5/4.0-6.0 mm ² JIS 1.25-2.0/3.5-5.5 mm ²	